

## Controlled Environment Garment Guidelines

Classification Standards: Valutek, US, International System, International Management Standard

## **NON-STERILE**

NANOTEK		MICROTEK		MACROTEK	
CLASS 1 ISO 3 CLASS M 1.5	CLASS 10 ISO 4 CLASS M 2.5	CLASS 100 ISO 5 CLASS M 3.5	CLASS 1,000 ISO 6 CLASS M 4.5	CLASS 10,000 ISO 7 CLASS M 5.5	CLASS 100,000 ISO 9 CLASS M 6.5
Hood Hair Cover Facial Cover Gloves Coverall Intersuit Boots	Hood Hair Cover Facial Cover Gloves Coverall Intersuit Boots	Hood Hair Cover Facial Cover Gloves Coverall Intersuit Boots(Optional)	Hood, Cap or Hair Cover Facial Cover (Optional) Gloves Coverall or Frock Boots or Footwear	Cap or Hair Cover Facial Cover (Optional) Gloves Frock Boots or Footwear	Cap or Hair Cover Hair Cover Facial Cover (Optional) Gloves Footwear

## **STERILE**

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NANOTEK		MICROTEK		MACROTEK		
CLASS 1 ISO 3 CLASS M 1.5	CLASS 10 ISO 4 CLASS M 2.5	CLASS 100 ISO 5 CLASS M 3.5	CLASS 1000 ISO 6 CLASS M 4.5	CLASS 10,000 ISO 7 CLASS M 5.5	CLASS 100,000 ISO 9 CLASS M 6.5	
Hood Hair Cover Facial Cover Gloves Coverall Intersuit Boots	Hood Hair Cover Facial Cover Gloves Coverall Intersuit Boots	Hood Hair Cover Facial Cover Gloves Coverall Boots	Hood Hair Cover Facial Cover Gloves Coverall Boots	Hood <i>(Optional)</i> Hair Cover Facial Cover Gloves Coverall Boots	Garments in this environment are application specific	

## SUGGESTED INVENTORY

NUMBER OF	INVENTORY	
CHANGES PER WEEK	REQUIRED	
1	3	
2	5	
3	7	
4	9	
5	11	
6	13	
7	15	

NUMBER OF CHANGES PER DAY	INVENTORY REQUIRED
1	11
2	22
3	33
4	44